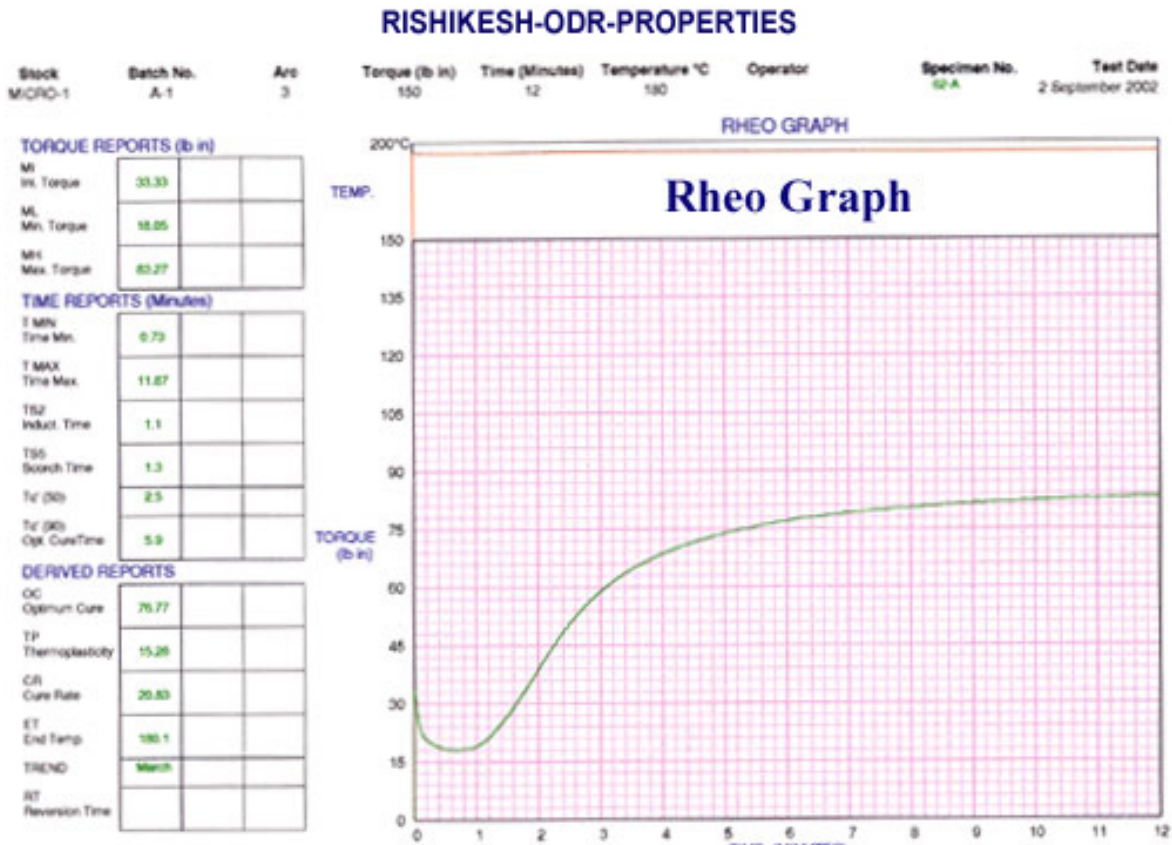




## Graphs

### Rishikesh Electromatic Pvt. Ltd. Rheo Graphs

#### 1. Rheo-Graph





301, Blue Rose Industrial Estate, Western Express Highway, Borivali (East), Mumbai 400 066  
Tel. +91-22-28701442 Telefax: +91-22-28986087. Url: [www.rishikesh.com](http://www.rishikesh.com)  
E-mail: [rishikeshelectromatic@gmail.com](mailto:rishikeshelectromatic@gmail.com); [info@rishikesh.com](mailto:info@rishikesh.com)

## 2. Rheo Graph with Quality Gates

### RISHIKESH-ODR-PROPERTIES

Block	Batch No.	Arc	Torque (lb in)	Time (Minutes)	Temperature °C	Operator	Specimen No.	Test Date
ST	MV	3	150	12	180		185-A	2 September 2002

#### TORQUE REPORTS (lb in)

M		
Hi Torque	30.66	
M		
Min Torque	10.28	
MH		
Max Torque	80.1	

#### TIME REPORTS (Minutes)

T MIN		
Time Min.	0.75	
T MAX		
Time Max.	11.78	
T52		
Induct. Time	1.1	
T55		
Scorch Time	1.27	
Tc (50)		
Tc (90)	2.55	
Opt. CureTime	6.28	

#### DERIVED REPORTS

OC		
Optimum Cure	75.83	
TP		
Thermoplasticity	25.36	
CR		
Cure Rate	19.29	
ET		
End Temp	181.2	
TREND	March	
RT		
Reversion Time		





301, Blue Rose Industrial Estate, Western Express Highway, Borivali (East), Mumbai 400 066  
Tel. +91-22-28701442 Telefax: +91-22-28986087. Url: [www.rishikesh.com](http://www.rishikesh.com)  
E-mail: [rishikeshelectromatic@gmail.com](mailto:rishikeshelectromatic@gmail.com); [info@rishikesh.com](mailto:info@rishikesh.com)

### 3. Rheo Graph With repeatability options

#### RISHIKESH-ODR-PROPERTIES

